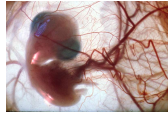


Concepts of Turning

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Part of the series:

Understanding the WHY of
what you see in the hatchery.



Hatchery Consult LLC

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Turning

- Common belief or at least when I was taught a long time ago about turning, if there was a turning malfunction, the embryo would adhere to the shell membranes and would have difficulty hatching.

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Two functions of turning

- Turning impacts **physical development** of certain extra embryonic components
- Turning impacts the **temperature** that the embryo develops at because of its influence on air flow across the egg mass.

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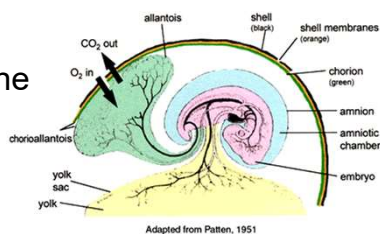
Impact on extra embryonic components

- Turning encourages:
 - Growth of the area vasculosa (yolk sac membrane)
 - Development of sub - embryonic fluid
 - Growth of CAM

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Extra-Embryonic Structures that are affected by turning

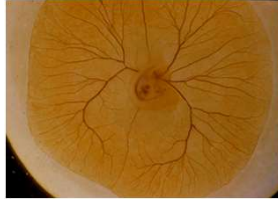
- Yolk sac membrane
- SEF
- Chorio-Allantoic membrane



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Why Turn the Embryo?

- Turning encourages the growth of the :
 - the Area Vasculosa (yolk sac membrane)
 - the yolk membrane (vitelline membranes) will be replaced by the yolk sac membrane



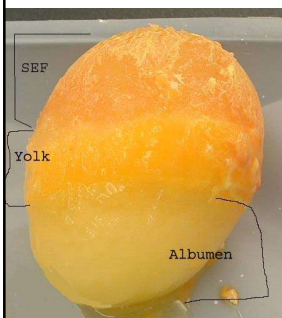
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Specialized cells of yolk sac

- Absorb nutrients for utilization by embryo
- There are cells that help transport water and certain ions into yolk from the albumen to form SEF

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Formation of sub-embryonic fluid?



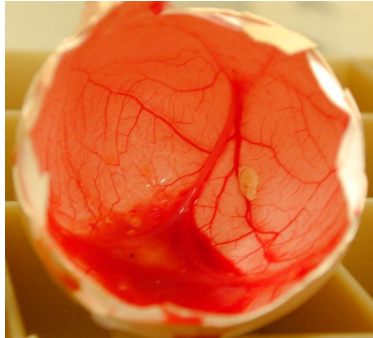
Turning also encourages development of sub embryonic fluid which is a source of water and nutrients to the developing embryo.

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Turning influences development of:

Chorio-Allantoic Membrane (CAM)
Completely formed by day 12

Failure to turn after day 12 has little or no affect upon formation of CAM



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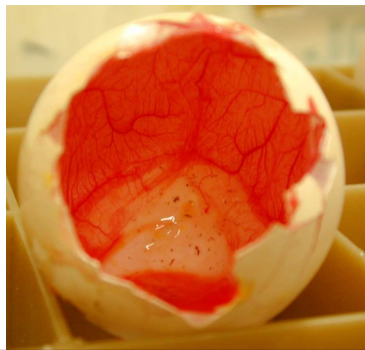
Function of Chorio-Allantoic Membrane

- Primary respiratory organ
 - O_2 carried to embryo
 - CO_2 carried from embryo
- Provides some minerals that the embryo needs for proper development
 - Specialized cells in CAM that dissolve minerals from interior surface of shell and carry these minerals to the embryo

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Failure to turn properly

CAM not fully formed....reduced respiration surface



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Turning failure

- Reduced hatch
- Chicks hatch later
- Poor quality chicks

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When do we turn eggs during incubation??

In a nutshell, turning is very important the first 7 days

	Hatch of Fertile
Turned for 18d	92.88 ^a
Turned for 1-3d	90.84 ^{ab}
Not 1-3d	84.85 ^b
Turned for 1-7d	93.33 ^a
Not during 1-7d	80.38 ^b
Not turned	70.43 ^c

Cutchin and Wineland, 2009

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	% Hatch of Fertile	Sub Embryonic Fluid (ml)
Turned 18d	92.88 ^a	28.47 ^a
Turned 1-3d	90.84 ^{ab}	
Not 1-3d	84.85 ^b	
Turned 1-7d	93.33 ^a	
Not 1-7d	80.38 ^b	
Not turned	70.43 ^c	26.11 ^b

Time of Not Turning

- Increase residual albumen
- Increase early & late mortality

Cutchin et al, 2009

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Albumen Transport to Amnion

- Absence of turning decreases amount of amniotic fluid (less albumen entering the amnion via the sero-amniotic connection)

– LESS NUTRIENTS AVAILABLE TO EMBRYO

– If chicks hatch → sticky chicks

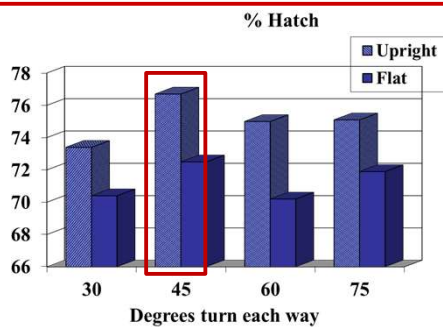
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TURNING ANGLE

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Effects of Egg Turning Angle

(Funk and Forward, Poul.Sci. 1960)



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Trials: Effects of turning angle

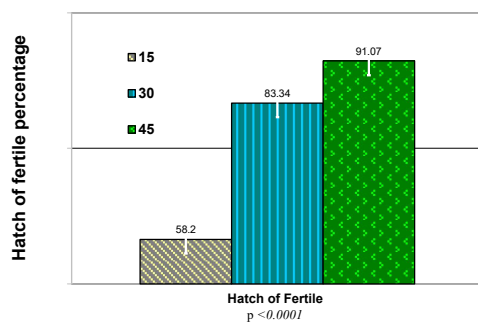
–First: turning angles of 15, 30 and 45 degrees from vertical 1 time per hour

Cutchin and Wineland 2009

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Effects of turning angle- Hatch of Fertile

Trial 1



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Effects of turning angle - Trial 1

- Turning eggs at 15° caused:
 - Increased incidence of malpositions– head over left wing and head in small end of egg
 - Increased embryonic mortality between d 4-10 and d17-21
 - Increased incidence of pipped chicks
 - Increased incidence of residual albumen & hemorrhage

(Cutchin and Wineland, 2009)

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Effects of turning angle - Trial 1

- Turning only 15°:
 - Decreased sub embryonic fluid
 - Decreased hatch of fertile
 - Smaller chicks with larger residual yolk sacs as a percentage of initial egg weight
- Turning 30° was not as harmful as 15°, but not as beneficial as 45°.

(Cutchin and Wineland, 2009)

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Trials: Effects of turning angle

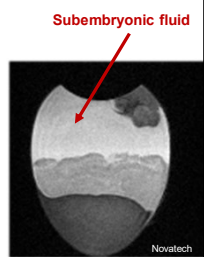
- Second: turning angles of 15 and 45 degrees, turned 1 time per hour, and another treatment of 15 degrees turned 3 times per hour.

Cutchin and Wineland 2009

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Turning frequency effect on day of Hatch

	15 1x/hr	15 3x/hr	45 1x/hr
Hatch of Fertile %	44.46c	64.09b	91.30a
Chick Wt (gm)	42.32b	44.77a	45.57a
Chick w/o yolk	36.67b	38.27a	38.58a
Heart Wt (mg)	0.322b	0.355a	0.383a
Sub embryonic fluid (ml)	15.73b	14.93b	17.08a



(Cutchin and Wineland, 2009)

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Embryonic Mortality (Different angles)					
Angles	Days 1-3	Days 4-10	Days 11-16	Days 17-21	Pipped
15 1x/hr	11.18 ^a	5.56 ^a	2.15	28.51 ^a	7.59 ^a
15 3x/hr	8.41 ^a	3.07 ^a	1.96	15.28 ^b	6.12 ^a
45 1x/hr	1.77 ^b	2.01 ^b	0.69	3.54 ^c	0.51 ^b
Mean ± SEM	7.12, 1.14	3.55, 0.99	1.60, 0.52	15.78, 2.06	4.74, 0.87
p value	<0.0001	0.0552	0.1263	<0.0001	<0.0001

Cutchin and Wineland 2009

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Malpositions Day of Hatch - Residue			
% of fertile	15 1x/hr	15 3x/hr	45 1x/hr
Over left wing	0.36 ^a	0.0 ^b	0.0 ^b
Under left wing	3.95 ^a	1.61 ^b	0.86 ^b
Over right wing	3.06 ^a	1.23 ^a	0.00 ^b
Small end embryo	5.07 ^a	3.73 ^a	1.44 ^b
Head between legs	1.07	0.36	0.18

(Cutchin and Wineland, 2009)

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Observations in day of hatch residue			
% of fertile	15 1x/hr	15 3x/hr	45 1x/hr
Residual albumen	24.04 ^a	15.51 ^b	1.76 ^c
Exposed intestines	1.79 ^a	0.70 ^b	0.18 ^b
Hemorrhage of CAM	1.97 ^a	0.52 ^b	0.34 ^b
Excess Urates	1.61 ^a	0.53 ^b	0.34 ^b

(Cutchin and Wineland, 2009)

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Effects of turning frequency

Trial 2

- Turning eggs at 15° 3x/hr compared to 15° 1x/hr is still not the angle of choice because it:
 - Did not improve sub embryonic fluid development
 - Did not decrease incidence of embryonic mortality between d1-3, 4-10, or pipped
 - Did not decrease incidence of certain malpositions

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What if?

- Some machines there may be a problem to set 40-45 degrees because of large eggs
- If you have the inability to turn 40-45 degrees from vertical... increasing turning frequency could help

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Turning Frequency per Day

(same angle)

	24 Times	48 Times	96 Times
Fertile hatchability	88.28 b	88.10 b	89.47 a
Early dead	5.31	5.85	5.28
Mid dead	0.78	0.60	0.51
Late dead	4.95 a	4.68 a	3.88 b

Elibol and Brake 2003

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Speed of Turning			
	Hatchability	% Early Dead	% Late Dead
Continuous slow turning 1x/hr	87.24	5.53 a	5.30
Rapid turning 1x/hr	86.76	8.00 b	3.75

Ozlu et al. 2008

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Turning also impacts temperature that embryo develops at

AND Temperature governs rate of development

Influence size of embryo entering plateau stage of oxygen consumption

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Turning

- Manages air flow across the egg to provide heat to newer developing embryos (multi-stage) by removing metabolic heat from older embryos
- Air seeks path of least resistance

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-
- Turning inadequacies created by airflow that cause “elevated temperatures” will result in embryos and chicks demonstrating some of the effects and symptoms of elevated temperatures
-

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Airflow between incubator type

- Chick Master multi-stage
- Jamesway multi-stage
- Petersime multi-stage
- Chick Master single-stage
- Jamesway single-stage
- Because of the orientation of egg flats to air flow

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Egg Orientation During Incubation

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Hatch and Embryo Mortality of Eggs Set Upside Down

Treatment	Mort. Before Transfer	Mort. After Transfer	Hatch of Fertile
Exp. 1			
Large end up	3.9	6.8	89.3
	↕	↕	
Small end up	2.4	26.4	71.2

Wilson H.

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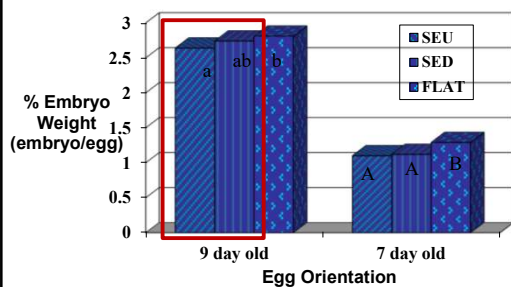
Mortality after transfer

- Not all embryos malposition in eggs set upside down:
 - Weak embryo
 - Less oxygen availability – no access to air cell – hypoxic state longer
 - Hatching slightly sooner – Navel healing

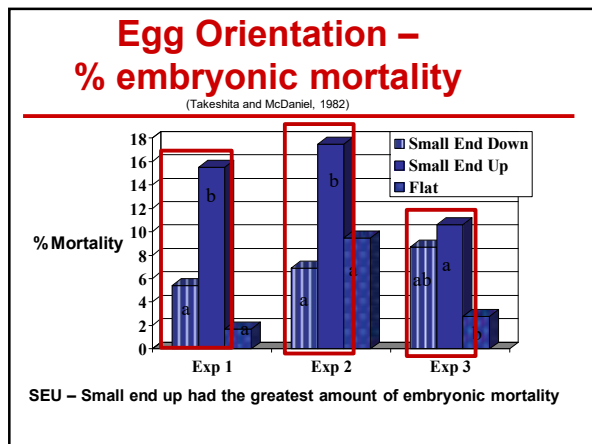
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Egg Orientation - embryo weight

(Takeshita and McDaniel, 1982)



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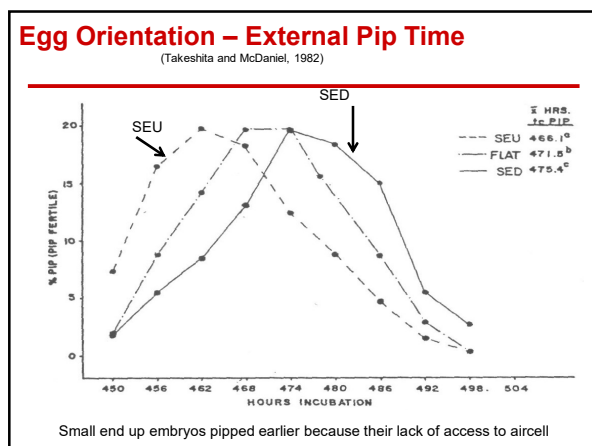
Egg Orientation

(Takeshita and McDaniel, 1982)

	Pip to Hatch (hours)	Hatch %	Chick Weight (g)
Small End Up	20.7 a	82.9 a	45.4 a
Flat	16.4 b	89.6 b	46.0 ab
Small End Down	10.8 c	93.4 b	46.4 b

Small end down (SED) - had the shortest pip time and best hatch

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Egg Orientation – Hatch Time

(Takeshita and McDaniel, 1982)

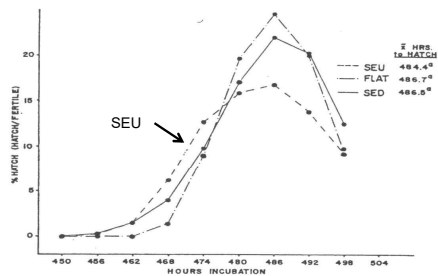


FIG. 5. Effect of incubation position on hatch time, Experiment 4. Means with different superscripts differ significantly.

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Need to verify turning angles

- Uniformity within a setter
- Produce more uniform development of embryos
- Uniformity between setters

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Summary

- If we don't have uniformity of angle within and between machines?
 - Produce embryos at different stages of development at transfer...could impact efficacy of in-ovo vaccination
 - Hatch window will be larger because of embryos at different stages of development

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Summary

- Many factors influence incubation, turning is one of them
- The angle of turning, frequency, the orientation of the egg and which days of incubation the eggs are turned, all influence the embryo and hatchling.

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Remember

- You must have control of the incubation processes to produce hatchlings that will perform near their genetic potential

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QUESTIONS ????



Mike Wineland, Hatchery Consult LLC

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